



HSS VALVE GUIDE FINISHING REAMERS					
Size	Cast Iron	Bronze	Size	Cast Iron	Bronze
0.197" (5.05mm)	KL-1060		0.341" (8.66mm)	KL-1119	KL-1119NB
0.214" (5.44mm)	KL-1061		0.342" (8.69mm)	KL-1120	KL-1120NB
0.215" (5.46mm)	KL-1062		0.343" (8.71mm)	KL-1121	KL-1121NB
0.2165" (5.50mm)	KL-1185	KL-1185NB	0.3435" (8.73mm)	KL-1180	
0.217" (5.51mm)	KL-1063		0.344" (8.74mm)	KL-1122	KL-1122NB
0.218" (5.54mm)	KL-1064		0.345" (8.76mm)	KL-1123	KL-1123NB
0.234" (5.94mm)	KL-1199		0.346" (8.79mm)	KL-1136	
0.235" (5.96mm)	KL-1216		0.347" (8.81mm)	KL-1181	
0.236" (6.00mm)	KL-1110	KL-1110NB	0.353" (8.97mm)	KL-1190	
0.237" (6.02mm)	KL-1217		0.354" (9.00mm)	KL-1113	KL-1113NB
0.238" (6.04mm)	KL-1218		0.355" (9.02mm)	KL-1191	
0.258" (6.55mm)	KL-1207		0.356" (9.04mm)	KL-1192	
0.259" (6.58mm)	KL-1208		0.357" (9.06mm)	KL-1215	
0.260" (6.60mm)	KL-1173	KL-1173NB	0.358" (9.09mm)	KL-1138	
0.261" (6.63mm)	KL-1184		0.372" (9.45mm)	KL-1125	KL-1125NB
0.274" (6.96mm)	KL-1157		0.373" (9.47mm)	KL-1126	KL-1126NB
0.275" (7.00mm)	KL-1111	KL-1111NB	0.374" (9.50mm)	KL-1127	KL-1127NB
0.276" (7.01mm)	KL-1214		0.375" (9.52mm)	KL-1128	KL-1128NB
0.277" (7.03mm)	KL-1148		0.376" (9.55mm)	KL-1139	
0.281" (7.14mm)	KL-1187		0.377" (9.58mm)	KL-1193	KL-1193NB
0.310" (7.87mm)	KL-1116	KL-1116NB	0.378" (9.60mm)	KL-1182	KL-1182NB
0.311" (7.90mm)	KL-1117	KL-1117NB	0.379" (9.63mm)	KL-1209	
0.312" (7.92mm)	KL-1118	KL-1118NB	0.380" (9.65mm)	KL-1194	
0.313" (7.95mm)	KL-1176	KL-1176NB	0.381" (9.68mm)	KL-1213	
0.314" (7.97mm)	KL-1177	KL-1177NB	0.388" (9.86mm)	KL-1196	
0.315" (8.00mm)	KL-1112	KL-1112NB	0.390" (9.91mm)	KL-1197	
0.316" (8.03mm)	KL-1174	KL-1174NB	0.393" (9.98mm)	KL-1205	
0.317" (8.05mm)	KL-1175	KL-1175NB	0.394" (10.00mm)	KL-1114	
0.318" (8.08mm)	KL-1178		0.437" (11.10mm)	KL-1131	
0.319" (8.10mm)	KL-1211		0.499" (12.67mm)	KL-1179	
0.327" (8.31mm)	KL-1188		0.500" (12.70mm)	KL-1132	
0.340" (8.63mm)	KL-1210				

High Speed Steel reamers are piloted for self centering action, spiral flutes provide a smooth, even cut. The flute design is differs for cast iron and for bronze valve guide – choose the reamer to best suit the application.
SPECIAL SIZES - We can manufacture in HSS or Carbide to suit your needs.



Air Valve Guide Drivers	
Part No	Stem Dia
KL 2992	6mm
KL3001	7mm
KL 3002	8mm
KL 3005	5/16"
KL3006	11/32"
KL 3007	3/8"
KL3008	7/16"

Cast Iron Valve Guides	ID x OD x Length
VG312	.310" x .502" x 3.125"
VG343	.340" x .502" x 3.125"
VG375	.370" x .502" x 3.125"

